



INVEST IN THE FUTURE



Chinese manufacturer  
since 2001



**Welding  
& cutting**

**Car body  
welding systems**

**Chargers  
boosters  
& starters**

- MMA
- MIG-MAG
- TIG
- PROTECTIONS
- DENT PULLING
- PLASMA CUTTING
- CHARGERS
- STARTERS
- BOOSTERS
- ACCESSORIES

2  
0  
2  
3



A solid manufacturing group

900 people € 125 000 000

C1+ Credit Rating Banque de France  
55 000 m<sup>2</sup> 2 factories



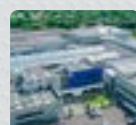
A family company



Nicolas & Bruno Bouygues

A worldwide coverage

132 countries served



GYS France Laval



GYS Germany Aachen



GYS U.K. Rugby



GYS China Shanghai



GYS Italia Venezia



GYS IBERICA Madrid

A modern factory

100% integrated production



## Welding



### MMA/ SMAW

TRADITIONAL  
1~ & 3~ • 100, 220 A

EXPERT 4

INVERTER  
1~ • 80, 200 A

GYSARC 5

INVERTER  
1~ & 3~ • 160, 400 A

GYSARC PRO 6



### MIG-MAG/GMAW-FCAW

TRADITIONAL  
110, 450 A

SMARTMIG 8

MONOGYS / TRIMIG 10

INVERTER  
85, 500 A

EASYMIG 12

MULTIWELD 14



### TIG/GTAW

DC  
160, 400 A

PROTIG DC 16

AC/DC  
200, 400 A

PROTIG AC/DC 16



### INDIVIDUAL PROTECTIONS

WELDING HELMETS 17

## Car Body Welding & Cutting



### DENT PULLING

1~ & 2~ • 2600, 3800 A

GYS POT 18

ACCESSORIES, LEVELLING BARS 20

WORKSTATIONS 22



### MIG WELDING

1~ & 2~ • 2600, 3800 A

GYS AUTO 24



### PLASMA CUTTING

1~ • 25, 40 A

EASYCUT 25

## Chargers, Boosters & Starters



### CHARGERS

SMART HF INVERTER  
6 - 12 - 24 V

GYSFLAH (Pb) 26

GYSFLASH LITHIUM (LiFePO<sub>4</sub>) 29

GYSFLASH PL (Pb/LiFePO<sub>4</sub>/Li-ion) 30

AUTOMATIC  
12 V

ENERGY & TCB 33

MANUAL • AUTOMATIC  
12 V / 24 V

CT • CA 34

AUTOMATIC  
6 V / 12 V

WATTMATIC 35



### CHARGERS & STARTERS

AUTOMATIC • TRADITIONAL  
12 - 24 V

START & NEOSTART 36



### BOOSTERS

TRADITIONAL (Pb/Lead)  
6 - 12 - 24 V

GYSPACK 38

STARTPACK TRUCK 40

GYSPACK PRO 41



### ACCESSORIES

JUMPER CABLES & CLAMPS 43

100%  
in house production



**PROTIG 200 DC**

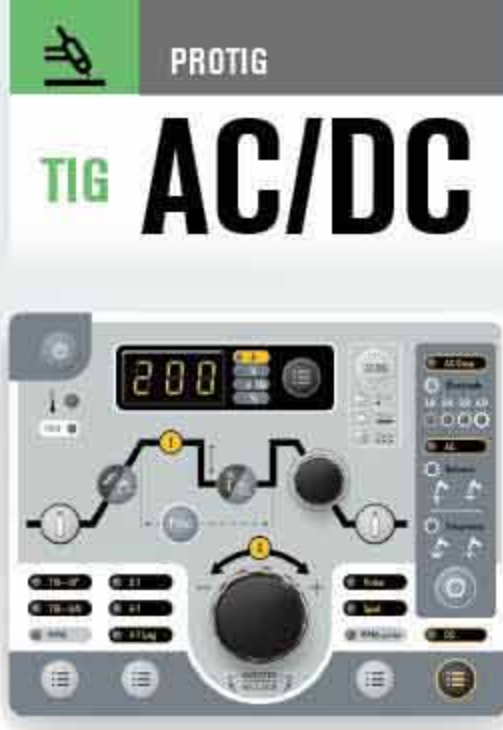
**200 A** 230V • 1~

P400 SR AID TIG PULSE

L.B.N MMA PULSE



2m, 25mm² 2m, 25mm² SR260B, 4m  
062009



**PROTIG 200 AC/DC**

**200 A** 230V • 1~

P400 SR V.R.D. inside TIG PULSE

L.B.N A.D MMA PULSE



2m, 25mm² 2m, 25mm² SR260B, 4m  
066742

**V.R.D. inside** Voltage Reduction Device

Software & Hardware protection

	Uo (EM60974-1)	U (Welder)
VRD ON	35 V	20 V
VRD OFF	70 V	57 V
ON + OFF sensibility	< 200 Ω	
OFF + ON delay	< 0.3 s	



LCD TECHNO 11  
064997

< 98 x 35 mm | □ → ■ 0.6 ms

TRUECOLOR



EXPERT 9/13 G  
042216

< 98 x 43 mm

□ → ■ 0.3 ms

GRIND



LCD TECHNO 9/13  
065048

< 92 x 42 mm

□ → ■ 0.1 ms

TRUECOLOR

**WELDING HELMETS 9-13**



LCD GYSMATIC 9/13 G  
TRUECOLOR  
043909

< 100 x 60 mm | □ → ■ 0.08 ms

GRIND

TRUECOLOR

**WELDING HELMETS 5-9/9-13**



GYSMATIC XXL  
TRUECOLOR  
037236

< 100 x 83 mm | □ → ■ 0.1 ms

GRIND

DIGITAL TRUECOLOR

DIGITAL MEMORY & ELECTRONIC CONTROL

MULTI PRO

**OPTIONS**

Carry bag for helmet welding



Model	Voltage	I <sub>2</sub> TIG (A)	INTEGRATED TECHNOLOGY								TIG						MMA				Weight	Power		
			P400	SR	AID	TIG PULSE	AD	1 (60%)	X% (12 max)	1 (60%)	X% (12 max)	Freq. AC	U <sub>o</sub>	mm²	cm	kg								
PROTIG 200 DC	230V-1~	16	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	7.5 kW	10 kVA
PROTIG 200 AC / DC	230V-1~	13	10+200	10+160	—	—	—	—	—	AC 90 A	DC 100 A	AC 13%	DC 25%	100 A	25%	20+200	70V	Ø13, 35/50	41x36x24	15	7.5 kW	10 kVA		

Model	Shade	True Color	□ → ■	□ → ■ HF	□ → ■ DELAY	Grind	High Sensitivity	Mask Size	Carry Bag	Weight	Mask Brand
LCD TECHNO 11	3>11	■	0.6 ms	—	0.35 ms	1/1/1	—	98x35 mm	—	420 g	Gys
EXPERT 9/13 G	4-9>13	—	0.3 ms	—	0.10>1 s	1/1/1/3	2	98x43 mm	—	540 g	Toolit
LCD TECHNO 9/13	4-9>13	■	0.1 ms	—	0.10>0.8 s	1/2/1	2	92x42 mm	—	440 g	Gys
LCD GYSMATIC 9/13 G TRUECOLOR	4-9>13	■	0.08 ms	✓	0.1 > 0.9 s	1/1/1/2	4 HIGH SENSITIVITY	XL: 100x60 mm	✓	580 g	Gys
GYSMATIC XXL TRUECOLOR	4-5>9/9>13	■	0.1 ms	✓	0.1 > 0.9 s	1/1/1/1	4 HIGH SENSITIVITY	XXL: 100x83 mm	✓	680 g	Gys

WELDING HELMETS

17





# DENT PULLING STEEL

- Stars
- Rings
- Wavy wires
- Impact shrinking

### OPTIONS

Consumables p.20

Trolleys p.22

- Stars
- Rings
- Wavy wires
- Impact shrinking

+ Tempering



### FIXED GUN

### FIXED GUN

GYSPOT 2600

**2600 A** x1 AUTOMATIC

230V • 1~

052208

included



GYSPOT 2700

**2600 A** x1 MANUAL

230V • 1~

055353

included



GYSPOT 34.02 & 34.04

**3500 A** x1 MANUAL

230V • 1~

GYSPOT 34.02 065741

400V • 2~ GYSPOT 34.04 067943

included



- Stars
- Rings
- Wavy wires
- Impact shrinking
- Tempering
- Rivets
- Rings
- Studs

### SYNERGIC CONTROL



### GUN WITH CONNECTOR

GYSPOT 39.02 & 39.04

**3800 A** x1 AUTOMATIC

230V • 1~

GYSPOT 39.02 052215

400V • 2~ GYSPOT 39.04 052222

included



GYSPOT PRO 230 & PRO 400

**3800 A** x2 AUTOMATIC MANUAL

230V • 1~

GYSPOT PRO 230 052178

400V • 2~ GYSPOT PRO 400 052185

included



### QUICK GUNS

Quick & Easy



### AUTOMATIC



WITH CONNECTOR  
cable 2 m, Ø 70 mm<sup>2</sup>  
included 39.02/04  
057517



WITH CONNECTOR  
3 m, Ø 90 mm<sup>2</sup>  
included PRO 230/400  
057500

WITH CONNECTOR  
3 m, Ø 70 mm<sup>2</sup>  
included EXPERT 200/230/400  
059287

### MANUAL



WITH CONNECTOR  
cable 2 m, Ø 70 mm<sup>2</sup>  
included PRO 230/400,  
EXPERT 200/230/400,  
COMBI 230EPRO  
057524

No connector  
cable 1.8 m, Ø 70 mm<sup>2</sup>  
for 2700  
058705

No connector  
cable 2 m, Ø 50 mm<sup>2</sup>  
for 34.02/34.04

	62135	50/60 Hz	I <sub>2</sub> max	U <sub>2</sub>	I <sub>max</sub>	I <sub>RMS</sub>	kW	OK	MANUAL	SYNERGIC	AUTOMATIC	MANUAL	SEPARATE CABLE GUN	cm	kg
MADE IN GYS CHINA	GYSPOT 2600	230V	2 m	2600	5,4	16	1800	10	OK	—	—	—	—	20 x 32 x 18	15
	GYSPOT 2700	230V	2 m	2600	5,4	16	1800	10	OK	—	—	—	—	20 x 32 x 18	14.5
	GYSPOT 34.02	230V	2 m	3500	7,4	16	2500	20	OK	—	—	—	—	22,5 x 36 x 23,5	21
	GYSPOT 34.04	400V, 2ph	4 m	3500	7,4	16	2500	20	OK	—	—	—	—	22,5 x 36 x 23,5	21
	GYSPOT 39.02	230V	4 m	3800	7,4	16	2800	20	OK	—	—	—	—	22,5 x 36 x 23,5	22
	GYSPOT 39.04	400V, 2ph	4 m	3800	7,4	16	2800	20	OK	—	—	—	—	22,5 x 36 x 23,5	22
	GYSPOT PRO 230	230V	8 m	3800	7,4	16	2800	20	OK	—	—	—	—	22,5 x 36 x 23,5	20.5
	GYSPOT PRO 400	400V, 2ph	8 m	3800	7,4	16	2800	20	OK	—	—	—	—	22,5 x 36 x 23,5	20.5



		DENT BOX		SPOTTER BOX		2600		2700	
		CONSUMABLES 051515		PRO 050075		2600 052277		2700 053922	
		BAR 050037		STANDARD 053915					
		EASY 053632							
	DENT BOX CONSUMABLES / BAR / EASY SPOTTER BOX STANDARD / 2600 / 2700								
	SPOTTER BOX PRO								
hexagon		x1		x1	x1				
Earth plate small		x1		x1	x1				
chuck for inertia hammer		x1	049482	x1	x1				
copper coating star		x20	052239	x20	x20	x20	x20		
electrode ø 16 for 8 x 16		x1	049574	x1	x1	x1	x1		
ø 8 x 16		x100	049444	x50	x50	x50	x50		
erth hook		x1	049444	x1	x1	x1	x1		
carbon heating electrode		x5	049468	x1	x1				
electrode warming point ø 16		x1	049567	x1	x1				
electrode		x1	049788	x1	x1				
wavy wire		x50	049727	x25	x25	x25			
electrode		x1	050855	x1	x1				
straight rings		x100	050648	x50	x50	x50			
twisted rings		x50	050631			x25			
lifting rod		x3	180, 300, 050792	x1	x1				
electrode for threaded studs rivets ø 5 - M5, M6		x1	049598					x1	
threaded M5 x 18 x 0.8		x100	049382					x50	
ø 5 x 18 self-threading		x100	049420					x50	
ø 5 x 12		x100	049413					x50	
electrode ø 16, 3 x 4.50		x1	049604					x1	
ø 3 x 3,25		x100	049345					x100	
ø 3 x 4,5		x100	049352					x100	



Mandrels for gun for dent pullers



## STEEL

### EASY TOOL CONNECTION



### MANUSPOT = 050879



### MANLINER 050471



### MANLINER/GUN 056831



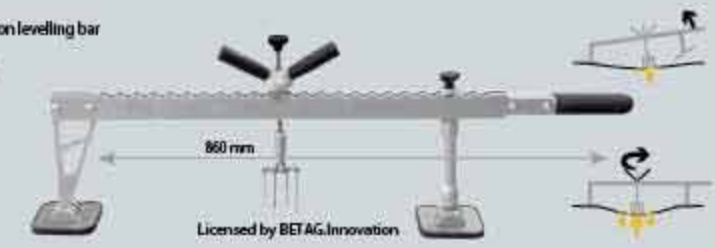
### SLIDE HAMMERS

#### COMPLETE 057272



### LEVELLING BAR

#### Double action levelling bar 053564



### GRIPPING HOOK HEAD



## ALU





# DENT PULLING WORKSTATIONS

## TROLLEYS

**NEW**

Dent 600  
072831



Universal 800  
T 52 x 15 x 80 cm,  
18.1 kg  
051331



**NEW**

Dent 1000  
072848



Spot 1600  
051348



Dentstation PRO  
T 81 x 29 x 61 cm, 58 kg  
055848



x6  
Included fixing kit  
051352

### Compatibility

SPOT	Dent 600	Dent 1000	Universal 800	Spot 1600	Dentstation Pro
2600, 2700	*	*	*	*	*
34.02/04	*	*	*	*	*
3902/04	*	*	*	*	*
PRO 230/400	*	*	*	*	*
EXPERT 230/400	*	*	*	*	*
ALLI PRO FV	*	*	*	*	*
COMBI 230 E-PRO				*	*
ARCPULL 200/250			*	*	*
ARCPULL 700			*	*	*



4 m² support  
for Spot 1600 &  
Dentstation Pro  
059665



Housse de protection  
- Protection cover  
- Schutzhaube  
for Universal 800  
062733  
for Spot 1600 &  
Dent 1600  
048981



Cable support for  
Spot 800, 1600  
& Dentstation  
052384



for Dentstation Pro  
059670

## HYDRAULIC CYLINDER KIT

BASIC 4T  
052345



BASIC 10T  
052338



# DENT PULLING WORKSTATIONS

A COMPLETE SOLUTION



✓ PRO 230 072308

EASYLINER ACIER / STEEL / STAHL

## EASYLINER ACIER / STEEL / STAHL

	GYSPT (guns & consumables included)	DENT 1000 072848	Leveling bar double action 053564 + Dent box easy 053632
39.02 053618 050521	GYSPT 39.02		✓
PRO 230 072308	GYSPT PRO 230		✓



## PROLINER ACIER / STEEL / STAHL

	GYSPT (guns & consumables included)	UNIVERSAL 800 051331	Cable support 052384	Leveling bar double action 053564 + Dent box bar 050837
39.02 035775	GYSPT 39.02			✓
39.04 035782	GYSPT 39.04			✓
PRO 230 035798	GYSPT PRO 230			✓
PRO 400 035805	GYSPT PRO 400			✓



✓ PRO 230 035798

PROLINER ACIER / STEEL / STAHL

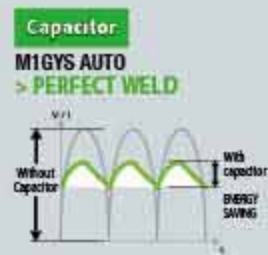
# GMAW MIG/MAG SYNERGIC



**CARMIG**  
15 → 200 A  
400V • 3~  
032132  
with accessories



**M1 GYS AUTO**  
15 → 160 A  
230V • 1~  
032903  
with accessories



**T1 GYS AUTO**  
15 → 200 A  
400V • 3~  
032910  
200V • 3~  
900813  
with accessories



**SYNERGIC - EASY TO USE**  
Auto adaptive wire speed



# PLASMA 25 → 40 A 1~



**EASYCUT 25**  
230 V • 1 ~  
25 A Fe 8 mm  
Al/CrNi 6 mm



**EASYCUT 40**  
230 V • 1 ~  
40 A Fe 18 mm  
Al/CrNi 15 mm



**Spool Gun Torch**  
041485  
**Ideal Alu**  
Ø 0,8  
& Steel  
& Stainless steel



OPTIONS

Torches	I (60%)		I (100%)		L	Consumables	L (m)			
	TPT 25	068087	25 A (30%)	15 A				TPT 40	060735	40 A
<b>Consumables</b>										
TPT 25	x1	040175	x3	040168	x3	040212	x1	040162	<b>Box TPT 25</b>	070721
TPT 40								040236	<b>Box TPT 40</b>	039957

MADE IN GYS CHINA	603741	50/60 Hz	I (A)		Reg	EN60974-1 (40°C)			Electronic Control	IA (60%)	I% (12 max)	Ø mm	Ø mm	cm/kg	Protected & compatible power generator (+/-15%)
			min	max		EN60974-1 (40°C)	IA (60%)	I% (12 max)							
*	CARMIG	400V3~	10	15+200	7	-	-	-	110	150A@25%	0,6+1	0,6/0,8	0,8	47x7x79 / 50	5kVA
*	M1GYS AUTO	230V1~	16	15+160	6	option	-	-	90	140A@15%	0,6+1	0,6/0,8	0,8	47x7x79 / 46	4,5kVA
*	T1GYS AUTO	400V3~ 200V3~	10	15+200	7	option	-	-	110	150A@25%	0,6+1	0,6/0,8	0,8	47x7x79 / 52	5,2kVA

MADE IN GYS CHINA	EN60741	50/60 Hz	I <sub>2</sub>	Coupe max Severance cut	Coupe propre Clean cut		INTEGRATED TECHNOLOGY					AIR SYSTEM				EN 60974-1 (40°C)		cm	kg	Protected & compatible power generator (+/-15%)								
					Fe	Al/CrNi	Fe	Al/CrNi	P400	PFC	FV	AD	IP215	COMPRESSOR	min	Medal	max				I 60%	I% 12 max	100%					
*	EASYCUT 25	230V1~	16	10+25	8	6	6	4	-	-	-	-	-	-	-	-	2,5 bar	4,5 bar	115 L/min	6,5 bar	15 A	30%	10A	10/25 mm <sup>2</sup> Ø9 mm	15x42x30	8	-	-
*	EASYCUT 40	230V1~	16	10+40	20	15	15	10	-	-	-	-	-	-	-	-	2,5 bar	4,5 bar	115 L/min	6,5 bar	10 A	20%	-	10/25 mm <sup>2</sup> Ø9 mm	15x42x30	8	-	-

## GYSFLASH TECHNOLOGY

### SSM

Save and load settings. Automatic restart in case of power cut.

### START STOP

Start/Stop Engine: Compatible with Start/Stop vehicles.

### CAR BUS

Can bus ready: compatible with Can Bus Technology, the system can be connected to the motorcycle 12V socket (cable to optional).

### Auto Recovery

Auto Recovery: Recovers deeply discharged (below 2V) and/or sulfated batteries.

### Cold charge

"Cold charge" mode: performance-enhancing charging mode for cold or freezing weather conditions.

### Temperature sensor

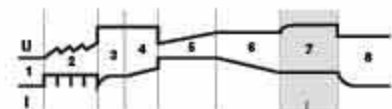
Fitted with a highly sensitive sensor, Gysflash automatically adjusts the charge based on ambient temperature.

### Power supply mode

Power supply mode: Optimum floating charge, ideal for use during battery change to protect vehicle memory. Also for when the vehicle is not in use for extended periods or for demonstration use.

## SMART CHARGE

1. Status analysis
2. Recovery
3. Test desulfation
4. Desulfation
5. Fast charge 80%
6. Absorption
7. Refresh (for '8 step' only)
8. Floating 100%



### REFRESH 8 STEP

Rebalancing of the battery cells for greater longevity (not available on all models).

## GYSFLASH

# CHARGERS Pb

## SMART HF INVERTER



## 12V

### GYSFLASH 1.12

#### 1 A



#### FLASH Connector



1.45 m 0.45 m 0.45 m  
029361  
029514

### GYSFLASH 4.12 & 4.12S

#### 0.8/4 A



#### FLASH Connector



4.12 029422 029521  
4.12S (110 V) 069190 072701 072817

110 V

GYSFLASH 4.12 S  
GYSFLASH 1.12 PL 5



#### DISPLAY BOX

GYSFLASH 4.12 x 5

026001



### GYSFLASH 6.12

#### 0.8/6 A



#### FLASH Connector



029378 029413

### GYSFLASH 8.12

#### 8 A



#### SAE Connector



029385 029446

### GYSFLASH 12.12

#### 12 A



#### SAE Connector



029392 029552

PATENTS REGISTERED NUMBERS 002289008 & 002279027 EUROPEAN TRADEMARK & DESIGN	50/60 Hz	Power	Charge	V	Charge	Maintenance	Zz	Oscillation/Ripple	Charging curve	IP	Weight	Dimensions		
													1m	18 W
GYSFLASH 1.12	220-240V AC	1m	18 W	1 A	12V	2, 32 Ah	2, 100 Ah	<0.4 Ah/month	<150 mV rms	UuU	7 steps	IP 65	0.44 kg	130 x 80 x 38 mm
GYSFLASH 4.12	220-240V AC	2m	70 W	0.8/4 A	12V	1.2, 90 Ah	1.2, 130 Ah	<0.4 Ah/month	<150 mV rms	UuU	7 steps	IP 65	0.69 kg	170 x 90 x 51 mm
GYSFLASH 4.12S	100-127V AC													
GYSFLASH 6.12	220-240V AC	2m	90 W	0.8/6 A	12V	1.2, 125 Ah	1.2, 170 Ah	<0.4 Ah/month	<150 mV rms	UuU	8 steps	IP 65	0.77 kg	190 x 100 x 52 mm
GYSFLASH 8.12	220-240V AC	2m	130 W	8 A	12V	15, 160 Ah	15, 240 Ah	<0.4 Ah/month	<150 mV rms	UuU	8 steps	IP 65	0.85 kg	190 x 100 x 52 mm
GYSFLASH 12.12	220-240V AC	2m	195 W	12 A	12V	20, 250 Ah	20, 330 Ah	<0.4 Ah/month	<100 mV rms	UuU	8 steps	IP 65	1.1 kg	221 x 111 x 58 mm

DESIGN  
GYS  
FRANCE  
MADE IN  
CHINA





GYSFLASH

# CHARGERS Pb

SMART HF INVERTER



## GYSFLASH TECHNOLOGY



Save and load settings. Automatic restart in case of power out.



Start/stop Engine: Compatible with Start/Stop vehicles.



Can bus ready: compatible with Can Bus Technology, the Gysflash can be connected to the motorcycle 12V socket (suitable in option).



Auto Recovery: Recovers deeply discharged (into 2V) and/or sulfated batteries.



Fitted with a highly sensitive sensor, Gysflash automatically adjusts the charge based on ambient temperature.



GYSFLASH LITHIUM

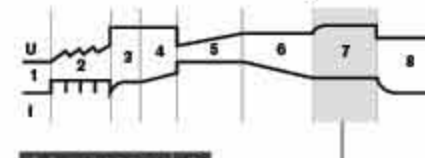
# LiFePO4



## SMART CHARGE

Pb

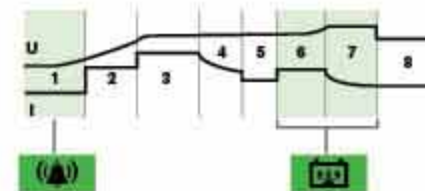
- 1. Status analysis
- 2. Recovery
- 3. Test desulfation
- 4. Desulfation
- 5. Fast charge 80%
- 6. Absorption
- 7. Refresh (for '8 step' only)
- 8. Floating 100%



Rebalancing of the battery cells for greater longevity (not available on all models).

LiFePO4 (LFP)

- 1. UVP Wake up - Status analysis
- 2. Recovery
- 3. Fast charge 90%
- 4. Absorption 95%
- 5. Test
- 6. Completion
- 7. Equalization
- 8. Floating 100%



Battery recondition when in UVP protection. Balancing of the battery cells.

### HERITAGE • 6/12V

GYSFLASH 6 HERITAGE

0.8/6 A



### 6/12/24V

GYSFLASH 6.24

0.8/6 A



GYSFLASH 9.24

9 A



### 12V

GYSFLASH 1.12 Lithium

1 A



GYSFLASH 6.12 Lithium

4/6 A



GYSFLASH	50/60 Hz	Power	I charge	V	Charge	Maintenance	Zz	Ondulation/Ripple	Charging curve	IP	Weight	Dimensions	PATENTS REGISTERED NUMBERS		
													302285008 & 002279627	EUROPEAN TRADEMARK & DESIGN	
GYSFLASH 6 HERITAGE	220-240 VAC	2m	90 W	0.8/6 A	6/12V	12, 125 Ah	1.2, 170 Ah	<0.4 Ah/month	<150 mV Rms	NoU	8 steps	IP 65	0.77 kg	190 x 100 x 52 mm	
GYSFLASH 6.24	220-240 VAC	2m	130 W	0.8/6 A	6/12V	12, 125 Ah	1.2, 170 Ah	<0.4 Ah/month	<150 mV Rms	NoU	7 step	IP 65	0.85 kg	190 x 100 x 52 mm	
				0.8/4 A	24V	12, 100 Ah	1.2, 140 Ah								
GYSFLASH 9.24	220-240 VAC	2m	190 W	9 A	6/12V	18, 220 Ah	18, 300 Ah	<0.4 Ah/month	<100 mV Rms	NoU	8 step	IP 65	1.1 kg	221 x 111 x 58 mm	
				6 A	24V	15, 125 Ah	15, 170 Ah								

GYSFLASH	50/60 Hz	Power	I charge	V	Charge	Maintenance	Zz	Ondulation/Ripple	Charging curve	IP	Weight	Dimensions	DESIGN		
													GYS FRANCE	MADE IN GYS CHINA	
GYSFLASH 1.12 Lithium	220-240V AC	1m	18 W	1 A	12V	0.5, 20 Ah	0.5, 50 Ah	<0.4 Ah/month	<150 mV Rms	NoU	8 step	IP 65	0.44 kg	130 x 80 x 38 mm	
GYSFLASH 6.12 Lithium	220-240V AC	2m	90 W	4/6 A	12V	1.2, 125 Ah	1.2, 170 Ah	<0.4 Ah/month	<150 mV Rms	NoU	8 step	IP 65	0.77 kg	190 x 100 x 52 mm	

# CHARGERS Pb/LiFePO<sub>4</sub>

SMART HF INVERTER



## 12 V

### GYSFLASH 1.12 PL & 1.12 PL S

1 A

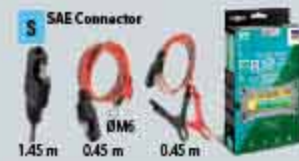


**1.12 PL**  
026902  
0187541

**1.12 PL S (110 V)**  
070851  
072794

### GYSFLASH 8.12 PL

1/4 / 8 A



069282

DESIGN	Power	Charge	V	Charge	Maintenance	Zz	Onduation/Ripple	Charging curve	IP	Weight	Dimensions	
GYSFLASH 1.12 PL	220-240 V AC	2 m	20 W	1 A	12 V	2 > 32 Ah (Pb) 0.5 > 20 Ah (LiFePO4)	2 > 100 Ah (Pb) 0.5 > 50 Ah (LiFePO4)	<0.4 Ah/month	<150 mV Rms	UoU	7 step (Pb) 8 step (LiFePO4)	IP 65, 0,69 kg, 170 x 90 x 51 mm
GYSFLASH 1.12 PL S	100-127 V AC	2 m	20 W	1 A	12 V	15 > 160Ah (Pb) 1.2 > 160 Ah (LiFePO4)	15 > 240Ah (Pb) 1.2 > 240 Ah (LiFePO4)	<0.4 Ah/month	<150 mV Rms	UoU	7 step (Pb) 8 step (LiFePO4)	IP 65, 0,85 kg, 190 x 100 x 52 mm

## GYSFLASH TECHNOLOGY

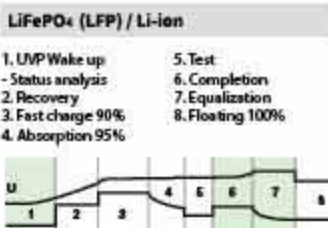
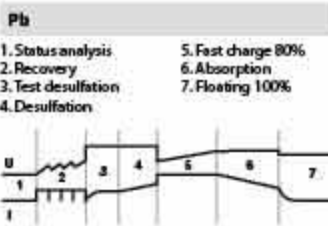
**SSM**  
Save and load settings. Automatic restart in case of power out.

**START STOP**  
Start/stop Engine : Compatible with Start/Stop vehicles.

**Auto Recovery** : Restores deeply discharged (min 2V) and/or sulfated batteries.

Filled with a highly sensitive sensor, Gysflash automatically adjusts the charge based on ambient temperature.

## SMART CHARGE 7 STEP / 8 STEP



**UVP Wake up (Under Voltage Protection)**  
Battery restoration when in UVP protection.

**Equalizing Balancing System**  
Balancing of the battery cells.

# CHARGERS Pb/Lithium

SMART HF INVERTER

LiFePO<sub>4</sub> / Li-ion / Li-Po / NMC / LCO / MCO / NCA...



## ELECTRICAL MOBILITY

## INDUSTRY / ELECTRICAL MOBILITY

### GYSFLASH 6.24 PL

24 V 6 A GO > 2 V



027398



### GYSFLASH 3.48 PL

48 V 3 A



027893



DESIGN	MADE IN	Power	Charge	V	ncell	Charge	Maintenance	Zz	Onduation/Ripple	Charging curve	IP	Weight	Dimensions	
GYSFLASH 6.24 PL	GYS FRANCE / GYS CHINA	220-240 V AC	2 m	190 W	6 A	24 V	12 / 8 / 6	15 > 125 Ah (Pb) 2 > 125 Ah (Li)	15 > 170 Ah (Pb) 2 > 170 Ah (Li)	<0.4 Ah/month	<150 mV Rms	UoU	7 step (Pb) 8 step (Li)	IP 65, 1,1 kg, 221x111x58 mm
GYSFLASH 3.48 PL	GYS FRANCE / GYS CHINA	220-240 V AC	2 m	195 W	3 A	48 V	24 / 15/16 / 13/14	6 > 60 Ah 3 > 60 Ah	6 > 85 Ah 3 > 85 Ah	<0.4 Ah/month	<150 mV Rms	UoU	7 step (Pb) 8 step (Li)	IP 65, 1,1 kg, 221x111x58 mm

# SELECT THE RIGHT GYSFLASH

GYSFLASH

MEDICAL SERVICE - LEISURE					MOTORBIKE LIGHT MOBILITY					AUTO - CAMPER VAN - TRUCK					MARINE			INDUS TRY	URBAN
6V	12V	24V	36V	48V															

Pb																			
1.12																			
1.12 PL																			
4.12										M	M						M		
6.12												M					M		
8.12	12V												M						
8.12 PL													M						
12.12																			
6 Heritage	6V	12V										M					M		
8.24 PL		24V																	
8.24	6V	12V	24V			M						M	M				M		
9.24																M		M	
3/48 PL			48V																

LiFePO <sub>4</sub>																			
1.12 Lithium																			
1.12 PL																			
8.12 Lithium	12V																		
8.12 PL																			
8.24 PL		24V																	
3/48 PL			48V																

Li-ion																			
8.24 PL		24V																	
3/48 PL			48V																

M = maintenance only

## ENERGY

PATENTS REGISTERED NUMBERS  
001652090-0001  
EUROPEAN TRADEMARK & DESIGN



### 12V • TRADITIONAL W

<b>ENERGY 124</b> <b>3A</b> SSM 023215	<b>ENERGY 126</b> <b>4A</b> SSM 023222 025165

## TCB

PATENTS REGISTERED NUMBERS  
001652090-0001  
EUROPEAN TRADEMARK & DESIGN



### 12V • AUTOMATIC WU

<b>TCB 60</b> <b>2/4A</b> 60 > 3.5 V SSM START STOP 023253 025188	<b>TCB 90</b> <b>2/5.5A</b> 60 > 3.5 V SSM START STOP 023260 025202	<b>TCB 120</b> <b>3.5/7A</b> 60 > 3.5 V SSM START STOP 023284 025244

	Fuse X10 10A 054530	15A 054493
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RECOMMENDATION	6V		12V		24V		36V		48V		60V		72V		84V		96V		108V		120V		144V		180V		240V		300V		+	
	Maintenance																															
ARTIC 800																																
ARTIC 1500																																
ARTIC 4000																																
ARTIC 8000																																
ENERGY 124																																
ENERGY 126																																
TCB 60																																
TCB 90																																
TCB 120																																



CT

# CHARGERS



**CT 160**  
**9 A**  
SSM  
1.5 m - 1.5 mm<sup>2</sup> → 40 A  
024106  
025325



**CT 210**  
**12 A**  
SSM  
1.5 m - 2.5 mm<sup>2</sup> → 40 A  
024113  
025340

12/24 V • MANUAL **W**

## MULTICHARGE



**MULTICHARGE CT 48**  
**32 A**  
SSM  
026087

12/24/36/48 V • MANUAL **W**



Fuse x10

10A WATTMATIC 100 054820

15A CT 160, WATTMATIC 140 054833

20A CT 210, WATTMATIC 150 & 170 054839

25A CA 150, WATTMATIC 180 054816

40A CT 48 054686

50A CA 360 054822

CA



Protection for on-board electronics



**CA 150**  
**10 A**  
SSM  
1.5 m - 2.5 mm<sup>2</sup> → 40 A  
024434



**CA 360**  
**25 A**  
SSM  
2 m - 6 mm<sup>2</sup> → 40 A  
023165

12/24 V • AUTOMATIC **W2**

## WATTMATIC



Protection for on-board electronics



**WATTMATIC 100**  
**5 A** 60 > 3.5 V  
SSM START STOP  
024823  
025417  
1.5 m - 1.5 mm<sup>2</sup> → 40 A

**WATTMATIC 140**  
**9 A** 60 > 3.5 V  
SSM START STOP  
025608  
025622  
1.5 m - 2.5 mm<sup>2</sup> → 40 A

**WATTMATIC 170**  
**10 A** 60 > 3.5 V  
SSM START STOP  
025615  
025630  
1.8 m - 2.5 mm<sup>2</sup> → 40 A

6/12 V • AUTOMATIC **WU0U**

Model	Voltage	Power	Output	CHARGE			Efficacy / RMS	Fuse	Dimensions	Weight	
				Moyen / Average (90/10)							
				Reg 1	Reg 2	Reg 3					
CT 160	230V, 50 / 60 Hz	190W	12/24V	12V: 7A 24V: 3A	9A (boost) 5A (boost)	—	13.5A 7.5A	2	15A	20,5 x 30 x 13,5 cm	3,9 kg
CT 210	230V, 50 / 60 Hz	260W	12/24V	12V: 8A 24V: 4A	12A (boost) 6A (boost)	—	18A 9A	2	20A	22,5 x 33,5 x 14,5 cm	5,2 kg
MULTICHARGE CT 48	230V, 50 / 60 Hz	1200 W	12/24/36/48V	12V: 20,8 A 24V: 20,1 A 36V: 19,6 A 48V: 15,5 A	32,4 A 31,8 A (30,4 A boost) (24,3 A boost)	—	31 A 29 A 29 A 28 A	6 6 6 6	40A	32,5 x 39,5 x 20,5 cm	15,5 kg
CA 150	230V, 50 / 60 Hz	500W	12/24V	8 A	10 A (boost)	—	18 A	2	25A	33 x 26 x 14cm	6 kg
CA 360	230V, 50 / 60 Hz	920W	12/24V	7 A	15 A (boost1) 25 A (boost2)	—	37 A	3	50A	44 x 31 x 23cm	14 kg
WATTMATIC 100	230V, 50 Hz	170W	6/12V	3 A	5 A	—	11.4A	2	10A	24 x 26 x 13cm	3,8 kg
WATTMATIC 140	230V, 50 Hz	230W	6/12V	5 A	9 A (boost)	—	16.5A	2	15A	36 x 22 x 14cm	4,8 kg
WATTMATIC 170	230V, 50 Hz	280W	6/12V	6.5A	10 A (boost)	—	18.8A	2	20A	36 x 22 x 14cm	5 kg

RECOMMENDATION	Capacity (Ah)														
	6V	12V	24V	5 Ah	10 Ah	15 Ah	20 Ah	40 Ah	80 Ah	90 Ah	110 Ah	120 Ah	180 Ah	240 Ah	300 Ah
CT 160															
CT 210															
MULTICHARGE CT 48															
CA 150															
CA 360															
WATTMATIC 100															
WATTMATIC 140															
WATTMATIC 170															



35

CT / CA / WATTMATIC  
CHARGERS

DESIGN GYS FRANCE  
MADE IN GYS CHINA



START / NEOSTART

# CHARGERS & STARTERS

SSM SELF START MEMORY



12V • AUTOMATIC W2

STARTUP 80

**17A**

SSM

024922  
025127



12V

START 200

**18A**

SSM

1.5 m - 6 mm<sup>2</sup> → 80 A  
025530



12/24V • TRADITIONAL W

START 300

**23A**

SSM

2 m - 10 mm<sup>2</sup> → 220 A  
025547



NEOSTART 320

**9 / 40A**

SSM

2 m - 10 mm<sup>2</sup> → 220 A  
025301



12/24V • TRADITIONAL W

NEOSTART 420

**40A**

SSM

1.8 m - 10 mm<sup>2</sup> → 500 A  
025295  
025479



NEOSTART 620

**60A**

SSM

1.8 m - 16 mm<sup>2</sup> → 500 A  
025288  
025496



DESIGN GYS FRANCE

MADE IN GYS CHINA

36

	50/60 Hz	I <sub>1</sub>	I <sub>2</sub>	CHARGE					START					Fuse	Dimensions	Weight		
				CHARGE kW	START kW	Efficiency / RMS	Mean / Average (over 15)	Boost	Automatic	Manual	1V/C	0V/C	10A-100A					
START UP 80	230V	13 A	12V	0,35	1	2	13,5-25 A	9 A	17 A	-	-	40 - 170 Ah	50 A	80 A	-	-	12 × 18 × 32 cm	4,4 kg
START 200	230V	13 A	12V	0,39	1,4	3	15-25 A	11 A	18 A	-	-	53 - 240 Ah	80 A	120 A	-	50 A	37 × 26 × 18 cm	8 kg
START 300	230V	13 A	12V	0,8	3,6	3	13-36 A	10 A	23 A	-	-	42 - 300 Ah	100 A	165 A	-	80 A	43 × 33 × 23 cm	13,8 kg
		13 A	24V	1,2	3,6			8 A	17 A				38 - 224 Ah					
NEOSTART 320	230V	13 A	12/24V	0,8	6,5	3	40 A	9 A	40 A	-	-	20 - 700 Ah	160 A	270 A	-	150 A	41 × 38 × 21 cm	14,7 kg
NEOSTART 420	230V	16 A	12/24V	1,7	9	3	70 A	20 A	40 A	-	-	20 - 1000 Ah	250 A	420 A	-	200 A	47 × 32 × 27 cm	20,9 kg
NEOSTART 620	230V	16 A	12/24V	2	10	3	90 A	30 A	60 A	-	-	20 - 1150 Ah	330 A	420 A	-	200 A	47 × 32 × 27 cm	24 kg

RECOMMENDATION	EV		12V	24V	5A	10A	15A	20A	40A	80A	60A	110A	120A	180A	240A	300A	+ m
	START UP 80									35	50						
START 200									35	40	80						
START 300									35	50	90	100					
NEOSTART 320											35	60	90	120			
NEOSTART 420													35	80	90	100	
NEOSTART 620														45	100	200	



GYSPACK

# BOOSTERS

Pb/Lead **INSIDE**

**POWER SUPPLY**  
12V DC

**COMPRESSOR**



Air Kit included  
4bars



12V 18Ah **INSIDE** HOBBIES OCCASIONAL PRO INTENSIVE

**GYSPACK 400**

1250 A 480 A IVC

0.6 m - 16 mm<sup>2</sup> → 300 A  
025455  
023516



**GYSPACK AIR**

1250 A 480 A IVC

1.1 m - 25 mm<sup>2</sup> → 500 A  
026322



12V 22Ah **INSIDE** HOBBIES OCCASIONAL PRO INTENSIVE

**GYSPACK 600**

1750 A 550 A IVC

0.6 m - 16 mm<sup>2</sup> → 300 A  
027336  
027407



HOBBIES OCCASIONAL PRO INTENSIVE

**GYSPACK PRO**

1750 A 600 A IVC

1.1 m - 25 mm<sup>2</sup> → 500 A  
026155  
025523



6/12V 20Ah + 20Ah **INSIDE** HOBBIES OCCASIONAL PRO INTENSIVE

**GYSPACK HERITAGE 6/12**

6V 3200 A 400 A IVC  
12V 1600 A 450 A IVC

1.8 m - 25 mm<sup>2</sup> → 800 A  
025844



**OPTION**

MEMORY AUTO-SAVE  
CABLE OBD 1,5 m  
054202

Fuse 7,5A



**CHARGER**

Power in 110-240 V / out 12V  
50/60 Hz  
054677  
054680

WU FLEXIBLE VOLTAGE  
80V 200V



**CHARGER**

Power in 110-240 V / out 12V  
50/60 Hz  
054684  
054681

WU FLEXIBLE VOLTAGE  
80V 200V




Après chaque utilisation  
After each use  
Nach jeder Anwendung

DESIGN  
GYS FRANCE  
MADE IN  
GYS CHINA

	Inside	START 1V/C	Cranking CC	Peak Battery	Power Supply	EXTERNAL Charge 230V	Dimensions (cm)	Weight (kg)
GYSPACK 400	12V-18Ah	12V 480A	900 A	1250A	12V DC/0,5A	12V DC/1,2A	26x10x29 cm / 30x18x37 cm	6,5 kg
GYSPACK AIR	12V-18Ah	12V 480A	900 A	1250A	12V DC/0,5A	12V DC/1,2A	33x17x37 cm / 36x20x48 cm	8,7 kg
GYSPACK 600	12V-22Ah	12V 550A	1050 A	1750A	12V DC	12V DC/1,2A	26x10x29 cm / 30x18x37 cm	6,5 kg
GYSPACK PRO	12V-22Ah	12V 600A	1100 A	1750A	12V DC	12V DC/1,2A	35x14x37 cm / 39x17x45 cm	9 kg
GYSPACK HERITAGE 6/12	6V - 2x20Ah	6V 400A / 12V 450A	800 A / 850 A	3200 A / 1600 A	12V DC	12V DC/2A	37x20x46 cm / 39x22x50 cm	18 kg

**RECOMMENDATION**

	6V	12V	24V	3V	5Ah	10Ah	15Ah	20Ah	40Ah	80Ah	90Ah	110Ah	120Ah	180Ah	240Ah	300Ah
GYSPACK AUTO / 400																
GYSPACK AIR																
GYSPACK 600																
GYSPACK PRO																
GYSPACK HERITAGE																

# BOOSTERS

Pb/Lead **INSIDE**

**POWER SUPPLY**  
12V DC



**OPTION** MEMORY AUTO SAVE  
CABLE OBD 1,5 m  
05-4202  
Fuse 7,5A



12 V

# BOOSTERS

Pb/Lead **INSIDE**

**POWER SUPPLY**  
12V DC



GYSPACK

BOOSTERS (Pb/Lead inside)

**28 Ah** **INSIDE** HOBBIES OCCASIONAL PRO INTENSIVE

**GYSPACK 660**

**1 900 A** **640 A** 1V/C

1.3 m - 25 mm<sup>2</sup> → 600 A

027862  
027879

INCLUDED GYSPACK 660

**28 Ah** **SPIRAL** **INSIDE** HOBBIES OCCASIONAL PRO INTENSIVE

**GYSPACK 750**

**2 500 A** **750 A** 1V/C

1.3 m - 25 mm<sup>2</sup> → 600 A

026179  
026333

INCLUDED GYSPACK 750 / GYSPACK PRO 800

**28 Ah** **SPIRAL** **INSIDE** HOBBIES OCCASIONAL PRO INTENSIVE

**GYSPACK PRO 800**

**2 500 A** **700 A** 1V/C

1.8 m - 25 mm<sup>2</sup> → 600 A

068759  
072167

INCLUDED GYSPACK 750 / GYSPACK PRO 800

**CHARGER**

Power in 100-240 V / out 12 V  
50/60 Hz  
027992  
028128

**100% I/O U** FLEXIBLE VOLTAGE

**CHARGER**

Power in 110-240 V / out 12 V  
50/60 Hz  
05-4684  
05-4691

**100% I/O U** FLEXIBLE VOLTAGE

**CHARGER**

Power in 110-240 V / out 12 V  
50/60 Hz  
05-4684  
05-4691

**100% I/O U** FLEXIBLE VOLTAGE

**12/24 V** **22 Ah + 22 Ah** **INSIDE** HOBBIES OCCASIONAL PRO INTENSIVE

**STARTPACK TRUCK**

12V	3 200 A	750 A
24V	1 600 A	650 A

1.8 m - 25 mm<sup>2</sup> → 600 A  
025448  
026330

INCLUDED STARTPACK TRUCK & TRUCK MOBILE

**STARTPACK TRUCK MOBILE**

12V	3 200 A	750 A
24V	1 600 A	650 A

1.8 m - 25 mm<sup>2</sup> → 600 A  
026025  
028907

**CHARGER**

Power in 110-240 V / out 12 V  
50/60 Hz  
05-4684  
05-4691

**100% I/O U** FLEXIBLE VOLTAGE

**OPTION** MEMORY AUTO SAVE  
CABLE OBD 1,5 m  
05-4202  
Fuse 7,5A

MADE IN GYS CHINA	Model	Capacity (Ah)	Voltage (V)	Peak Current (A)	Cranking CC (A)	Peak Battery (A)	Charger Inside	External Charge 230V (V/C)	Protection		Power out		Fuse	Dimensions (cm)	Weight (kg)	
									Start	Memory	Memory	Memory				
	GYSPACK 660	28	12V	640	1200	1900	—	110-240V	12V/2 ADC	■	■	12V DC	—	35x19 x40	39x23 x45	13,5
	GYSPACK 750	28	12V	750	1450	2500	—	110-240V	12V/2 ADC	■	■	12V DC	2x200A	35x19 x40	39x23 x45	13,5
	GYSPACK PRO 800	28	12V	700	1320	2500	—	110-240V	12V/2 ADC	■	■	12V DC	10A	31x19 x35	32x23 x37	18,4

**RECOMMENDATION**

Model	6V	12V	24V
GYSPACK 660	•	•	•
GYSPACK 750	•	•	•
GYSPACK PRO 800	•	•	•

MADE IN GYS CHINA	Model	Capacity (Ah)	Voltage (V)	Peak Current (A)	Cranking CC (A)	Peak Battery (A)	Charger Inside	External Charge 230V (V/C)	Protection		Power out		Fuse	Dimensions (cm)	Weight (kg)	
									Start	Memory	Memory	Memory				
	STARTPACK TRUCK	2x22	12V	750	1450	3200	—	110-240V	—	■	■	12V DC	—	37x20 x46	39x22 x50	18
	STARTPACK TRUCK MOBILE	2x22	24V	650	1300	1600	—	—	12V/2 ADC	■	■	12V DC	1x300A	37x20 x57	39x24 x60	21

**RECOMMENDATION**

Model	6V	12V	24V
STARTPACK TRUCK	•	•	•
STARTPACK TRUCK MOBILE	•	•	•

# SELECT THE RIGHT BOOSTER

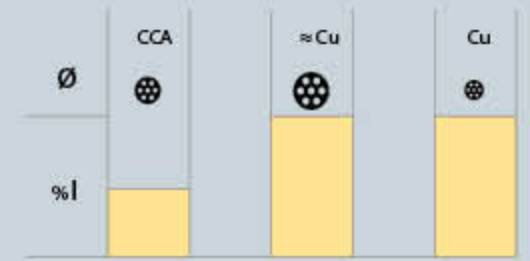
		6/12 V		12 V								12-24 V					
		GYSPACK HERITAGE		GYSPACK 400	GYSPACK AIR	GYSPACK 800	GYSPACK PRO	GYSPACK 800	GYSPACK PRO 700	GYSPACK 750	GYSPACK PRO 800	STARTPACK TRUCK/ TRUCK MOBILE					
		025844	025455	028322	027338	028155	027882	027077	028179	068758	025448 / 028025						
		6 V	12 V	12 V	12 V	12 V	12 V	12 V	12 V	12 V	12 V	12 V	24 V				
START	IV/C	400 (6 V)	480 A	480 A	550 A	600 A	640 A	640 A	750 A	700 A							
	CC	450 (12 V)	800 (6 V)	850 (12 V)	3200 (6 V)	1600 (12 V)							750 (12 V)	650 (24 V)	1450 A (12 V)	1300 A (24 V)	3200 A (12 V)
PEAK			1250 A	1250 A	1750 A	1750 A	1900 A	1800 A	2500 A	2500 A							
		2 x 20 Ah	18 Ah	18 Ah	22 Ah	22 Ah	28 Ah	16 Ah						2 x 22 Ah			
SPIRAL TECHNOLOGY																	
		outside 2 A	outside 0,5 A	outside 0,5 A	outside 0,5 A	outside 0,5 A	outside 2 A	inside 2,5 A	outside 2 A	outside 2 A	outside 2 A						
		Floating	W2	W2	W2	W2	Floating	Floating	Floating	Floating	Floating						
		12 V DC	12 V DC	12 V DC	12 V DC	12 V DC	12 V DC	12 V DC	12 V DC	12 V DC	12 V DC						
		1,8 m	0,8 m	1,1 m	0,8 m	1,1 m	1,3 m	1,4 m	1,3 m	1,8 m	1,8 m						
		25 mm <sup>2</sup>	16 mm <sup>2</sup>	25 mm <sup>2</sup>	16 mm <sup>2</sup>	25 mm <sup>2</sup>	25 mm <sup>2</sup>	25 mm <sup>2</sup>	25 mm <sup>2</sup>	25 mm <sup>2</sup>	25 mm <sup>2</sup>						
		37x20x48	28x10x29	33x17x37	28x10x29	35x14x37	35x19x40	33x15x32	35x19x40	31x19x35	37x20x48/ 37x20x57						
		18 kg	0,5 kg	0,5 kg	0,5 kg	9 kg	13,5 kg	12 kg	13,5 kg	18,4 kg	18/21 kg						

**CAUTION ON STAND BY**  
Keep your GYSPACK connected to the mains supply.  
**OFF**  
After each use

**MINI PRO**

# JUMPER CABLES

320 A - 1000 A



## PRO BRASS CLAMPS

NOT INSULATED



056206	320 A	3m	—	16 mm <sup>2</sup> (CCA)	
564015	500 A	3m	—	25 mm <sup>2</sup> (CCA)	
056404	700 A	4,5m	—	35 mm <sup>2</sup> (CCA)	
056602	1000 A	5,1m	—	50 mm <sup>2</sup> (100% Cu)	

## PRO INSULATED CLAMPS



		ESSENCE	DIESEL				
056312	200 A	1,5l		3m	—	10 mm <sup>2</sup>	—
056329	320 A	2,5l		3m	—	16 mm <sup>2</sup>	•
056336	500 A	5,5l	3l	3,5m	—	25 mm <sup>2</sup>	•
056342	700 A	7l	4l	4,5m	—	35 mm <sup>2</sup>	•

## PINCES - Clamps

	40 A	60 A	60 A	200 A	300 A	600 A	700 A
I nom	30 A	60 A	60 A	100 A	200 A	120 A	120 A
I peak	75 A	150 A	150 A	200 A	300 A	600 A	700 A
max	30 mm	25 mm	25 mm	30 mm	45 mm	40 mm	28 mm
max	25 mm <sup>2</sup>	10 mm <sup>2</sup>	10 mm <sup>2</sup>	18 mm <sup>2</sup>	25 mm <sup>2</sup>	35 mm <sup>2</sup>	25 mm <sup>2</sup>
	053106	055537	055520	071896	071889	053502	053403
		024816	071872	053700	053601	053779	053786
							025783
							025776





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